न्यूक्लियर पावर कॉर्पोरेशन ऑफ इंडिया लिमिटेड
(भारत सरकार का उद्यम)
NUCLEAR POWER CORPORATION OF INDIA LTD.
(A Government of India Enterprise)
गुणवत्ता आश्वासन निदेशालय
Directorate of Quality Assurance
नाभिकीय ऊर्जा भवन, अणुशक्तिनगर, मुंबई-400 094
Nabhikiya Urja Bhavan,Anushaktinagar, Mumbai-400094
Corporate Identification No. U40104MH1987GOI149458

थॉमस मॅथ्यू **Thomas Mathew**
उत्कृष्ट वैज्ञानिक **Outstanding Scientist**
अधिशासी निदेशक (गुणवत्ता आश्वासन)**Executive Director (QA)**

Phone: 022- 25995030/25558487
Fax.No.: 022-25565354
e-mail: edqa@npcil.co.in

संख्या /No. NPCIL/ED (QA)/2023/M/63

तिथि Dated : March 14, 2023

To,

M/s Unitech Metallurgical Services
C-120, Tulsi Estate
Sanand, Ahmedabad, Gujarat
unitech.ahmedabad@gmail.com

विषय Sub: Acceptance of Testing facilities of M/s Unitech Metallurgical Services Pvt. Ltd.
Ref: Request letter from M/s. Unitech Metallurgical Services Ltd. dated 18-01-2023

This is with respect to your letter dated 18th January - 2023 for acceptance of testing facilities of M/s Unitech Metallurgical Services, Ahmedabad for testing of materials. The following facilities of your testing Laboratory are acceptable to NPCIL for the tests/examinations as detailed below:

Sr No.	Test Facility/ Description of test
1	20kN UTM for Tensile Testing at room Temperature, Bend test, Flattening test, Flaring Test.
2	Rockwell Hardness Tester.
3	Chemical Analysis by optical Emission spectrometer.
4	Macro Examination.
5	Micro examination for Structure and Grain Size
6	Inclusion Rating Examination
7	IGC as per ASTM A262 Practice A & Practice E

The above acceptance will be valid subjected to availability of

A. Valid NABL Accreditation.
B. Valid Calibration of above listed facilities.

It is to be noted that acceptance can be withdrawn by NPCIL in case of any abnormal observation with regards to any facility or personnel performing testing/examinations.

14.03.2023

(थॉमस मॅथ्यू Thomas Mathew)

न्यूक्लियर पावर कॉर्पोरेशन ऑफ इंडिया लिमिटेड
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संख्या /No. NPCIL/ED (QA)/2023/M/ 277

तिथि: December 26, 2023

To,

M/s Unitech Metallurgical Services,
C-120, Tulsi Estate,
Sanand, Ahmedabad, Gujarat - 382110
unitech.ahmedabad@gmail.com

विषय Sub: Addition of Impact facility of M/s Unitech Metallurgical Services, C-120, Tulsi Estate, Sanand, Ahmedabad, Gujarat – 382110 to NPCIL approval.

Ref: NPCIL approval letter No. NPCIL/ED(QA)/2023/M/63 dated 14.03.2023 regarding acceptance of testing facility M/s Unitech Metallurgical Services, Ahmedabad.

This is continuation of above referred acceptance letter of testing facilities of M/s Unitech Metallurgical Services, Ahmedabad. As per request from M/s Unitech Metallurgical Services, Ahmedabad, the calibration of their impact testing machine (Make-FIE, Serial No- 04/2013-1186, ID No.-UMS-05 with Capacity 300J) was witnessed by NPCIL on 04.12.2023 and test results are observed and reported are satisfactory.

Based on the satisfactory calibration and evaluation of lab by NPCIL team earlier, the impact testing facility of M/s Unitech Metallurgical Services (with testing machine details as per above para) is acceptable to NPCIL for testing.

थॉमस मॅथ्यू Thomas 26.12.2023

(थॉमस मॅथ्यू Thomas Mathew)

न्यूक्लियर पावर कॉर्पोरेशन ऑफ इंडिया लिमिटेड
(भारत सरकार का उद्यम)
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अक्कला रामू Akkala Ramu
उत्कृष्ट वैज्ञानिक Outstanding Scientist
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संख्या: एनपीसीआईएल/अधि.निदे. (क्यूए)/2026/एम/108
No. NPCIL/ED (QA)/2026/M/108

दिनांक: 05 जून 2026
Date: 5th June 2026

To,

मेसर्स बुनिटेक मेटलर्जिकल सर्विसेज लैबोरेटरी / M/s BUnitech Metallurgical Services laboratory
सी-120, तुलसी एस्टेट / C-120, Tulsi Estate
सनांद, अहमदाबाद, गुजरात / Sanand, Ahmedabad, Gujarat
unitech.ahmedabad@gmail.com

विषय: मेसर्स बुनिटेक मेटलर्जिकल सर्विसेज, अहमदाबाद की अतिरिक्त परीक्षण सुविधा (उन्नत तापमान टेन्साइल परीक्षण) की स्वीकृति

Sub: Acceptance of additional testing facility (Elevated Temperature Tensile Testing) of M/s BUnitech Metallurgical Services, Ahmedabad.

संदर्भ:
References:

1. Letter of Proposal for acceptance of additional testing facility vide letter (No. NPC/QA/2026/BAR/100 dated : 27.05.2026)
2. Evaluation report No. NPCIL/QAD/HQ-M-2/2026/05/LAB/0 dated 12.05.2026
3. Request letter from Ms. M/s BUnitech Metallurgical Services laboratory dated 12.01.2026

यह आपके पत्र दिनांक 12.01.2026 (संदर्भ -3) के संबंध में है, जो ऊंचे तापमान पर सामग्रियों के टेनसाइल परीक्षण के लिए मेसर्स बुनिटेक मेटलर्जिकल सर्विसेज लेबोरेटरी की अतिरिक्त परीक्षण सुविधाओं की स्वीकृति के लिए है। मूल्यांकन रिपोर्ट के आधार पर, आपकी परीक्षण प्रयोगशाला की निम्नलिखित सुविधा एनपीसीआईएल को परीक्षणों/परीक्षाओं के लिए स्वीकार्य है जैसा कि नीचे दिया गया है:

This is with respect to your letter dated 12.01.2026 (Ref-3) for acceptance of additional testing facilities of M/s BUnitech Metallurgical Services laboratory for tensile testing of materials at elevated temperature. Based on the evaluation report, the following facility of your testing Laboratory is acceptable to NPCIL for the tests/examinations as detailed below:

Sl. No.	परीक्षण सुविधा/परीक्षण का विवरण / Test Facility/ Description of test
1.	एलिवेटेड टेम्परेचर टेंसाइल टेस्टिंग (टेस्ट मेथड ई-21) Elevated Temperature Tensile Testing (Test method E-21)

उपरोक्त स्वीकृति की उपलब्धता के अधीन मान्य होगी

The above acceptance will be valid subjected to availability of

A. Valid NABL Accreditation.
B. Valid Calibration of above listed facilities.

यह ध्यान दिया जाना चाहिए कि किसी भी सुविधा या परीक्षण / परीक्षा करने वाले कर्मियों के संबंध में किसी भी असामान्य अवलोकन के मामले में एनपीसीआईएल द्वारा स्वीकृति वापस ली जा सकती है।

It is to be noted that acceptance can be withdrawn by NPCIL in case of any abnormal observation with regard to any facility or personnel performing testing/examinations.

05.06.2026 05/06/2026

(अक्कला रामू Akkala Ramu)

Internal Distribution overleaf